

Work Order ID 58728

May 18, 2010 7:10:29 AM



Page 1

Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D205-633-017CHG001

8/10/15/18

HJ on BG 10/05/18

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10-5-18 10/5

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

5/10/15/18

40

Work Order ID 58728

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Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-633-017 □ Location: _____ □ PPP Rev: BP 0 14/05/18 @

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/19 @mf10-5-18

Picklist Print

May 18, 2010 7:10:24 AM

Page 1

Work Order ID: 58728

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear


Comments: IPP Rev:A ☐ 04.05.10 ☐ New Issue ☐ KJ/JLM

Start Date: 5/18/10


Required Date: 5/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN4-14A  Bolt		Purchased	No			110	Each	131.0000	1		10-5-18	SP


Location	Loc Qty	Loc Code
ST357	115	
114582	115	
ST358	16	
113359	16	

AN4-5A  Bolt		Purchased	No			110	Each	248.0000	2		10-5-18	SP
--	--	-----------	----	--	--	-----	------	----------	---	--	---------	----

Location	Loc Qty	Loc Code
ST356	248	
114108	48	
114330	200	

AN4-6A  Bolt		Purchased	No			110	Each	952.0000	2		10-5-18	SP
--	--	-----------	----	--	--	-----	------	----------	---	--	---------	----

Location	Loc Qty	Loc Code
ST356	952	
112933	96	
113149	600	
114523	56	
114615	200	

AN4-7A  Bolt		Purchased	No			110	Each	223.0000	2		10-5-18	SP
--	--	-----------	----	--	--	-----	------	----------	---	--	---------	----

Location	Loc Qty	Loc Code
ST356	223	
113226	223	

Picklist Print

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Work Order ID: 58728

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear



Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Date: 5/18/10



Required Date: 5/19/10

Start Qty: 1.00



Required Qty: 1.00



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN5-14A  Bolt		Purchased	No			110	Each	81.0000	1	 10-5-18		SP



Location	Loc Qty	Loc Code
ST338	81	
112411	31	
112489	50	

AN5-6A  Bolt		Purchased	No			110	Each	53.0000	1	 10-5-18		SP
---	--	-----------	----	--	--	-----	------	---------	---	---	--	----

Location	Loc Qty	Loc Code
ST337	53	
111425	3	
112243	50	

AN960JD416 <i>7AS1149004632</i>  Washer		Purchased	No			110	Each	0.0000	15	 M114576 10-5-18		SP
---	--	-----------	----	--	--	-----	------	--------	----	--	--	----

AN960JD516  Washer		Purchased	No			110	Each	0.0000	4	 M113706 10-5-18		SP
---	--	-----------	----	--	--	-----	------	--------	---	---	--	----

D2021-101  Eyebolt		Manufactured	No			110	Each	6.0000	1	 10-5-18		SP
---	--	--------------	----	--	--	-----	------	--------	---	---	--	----

Location	Loc Qty	Loc Code
ST004	6	
55021	6	

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Shop Packet Print

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Picklist Print

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Work Order ID: 58728

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear









Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Date: 5/18/10

Required Date: 5/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2022-101  Spacer		Manufactured	No			110	Each	241.0000	2	 10-5-18		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST504		241						
				45885		41						
				50746		100						
				52325		100						
D2022-103  Spacer		Manufactured	No			110	Each	136.0000	2	 10-5-18		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST004		136						
				47964		136						
D2562-007  Strut		Manufactured	No			110	Each	4.0000	1	 10-5-18		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST264		4						
				47178		4						
D2563  Step Weldment Assembly		Manufactured	No			110	Each	0.0000	1	 B52688 10-5-18		

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Work Order ID: 58728

Parent Item: D205-633-017

Parent Item Name: Heli-Access-Step, Standard Low Gear





Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Date: 5/18/10

Required Date: 5/19/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2565-401  Strut		Manufactured	No			110	Each	3.0000	1	1	10-5-18	SL
<div> <div>Location</div> <div>ST259</div> <div>51564</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D2565-403  Strut		Manufactured	No			110	Each	3.0000	1	1	10-5-18	SL
<div> <div>Location</div> <div>ST259</div> <div>47179</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D2565-405  Strut		Manufactured	No			110	Each	3.0000	1	1	10-5-18	SL
<div> <div>Location</div> <div>ST259</div> <div>47180</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D2565-407  Strut		Manufactured	No			110	Each	3.0000	1	1	10-5-18	SL
<div> <div>Location</div> <div>ST259</div> <div>47181</div> </div> <div> <div>Loc Qty</div> <div>3</div> <div>3</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												

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Work Order ID: 58728



Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	---------------	----------------	--------

D2565-409

Manufactured No

110

Each

24.0000

1



Strut



10-5-18

SP

Location

Loc Qty

Loc Code

ST259

24

37394

6

47831

10

47899

8

D2565-411

Manufactured No

110

Each

3.0000

1



Strut



10-5-18

SP

Location

Loc Qty

Loc Code

ST259

3

47182

3

MS21042L4

Purchased No

110

Each

1,805.000

8



Nut



10-5-18

SP

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

1803

113422

80

114522

1715

9063

8

Picklist Print

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Work Order ID: 58728



Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5		Purchased	No			110	Each	571.0000	2			



Nut



10-5-18

[Signature]

Location

Loc Qty

Loc Code

ST300

571

113523

26

113537

3

114108

42

114437

100

114449

400

2

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
				D2562-013	STRUT
		1	1	D2563	WELDMENT ASSEMBLY
				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
				D2565-201	STRUT
				D2565-203	STRUT
				D2565-205	STRUT
				D2565-207	STRUT
				D2565-209	STRUT
				D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
		1		AN44-7A	EYEBOLT
2		1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
		1	1	AN4-14A	BOLT
		1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1		1	1	AN5-14A	BOLT
1	2	16	15	AN960JD416	WASHER
8	4	4	4	AN960JD516	WASHER
8		8	8	MS21042L4	NUT (or MS21042-4)
2		2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B

Date: 07.08.21

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries